

SolarTech Power Solutions

Double glass component broken







Overview

What causes glass-glass modules to break?

Neither extreme weather nor installation errors cause the breakages. Cases are recorded for both framed and unframed glass-glass modules, on the front and back. For a long time, glass-glass modules were considered to be more stable than those with a foil backing.

What causes glass breakages?

In principle, glass breakages are nothing unusual. What is new is that they have been occurring a few months after installation and without any external influence. Neither extreme weather nor installation errors cause the breakages. Cases are recorded for both framed and unframed glass-glass modules, on the front and back.

Do glass-glass modules break under a lower load?

The latter broke under a significantly lower load than the other module types. While the first glass-glass modules with thinner glass and the first glass-foil modules only showed cracks at more than 5,400 pascals, this was the case for the modules with 2-millimeter glass between 3,500 and 4,700 pascals.

How common is glass breakage in PV modules?

A customer complaints research, on PV modules after two years of operation, observed glass breakage for 10% of the failure cases [28]. Another study on PV failures observed an even higher failure-share for glass breakage.

Why is glass breakage a concern for solar power plant operators?

Glass breakage is a growing concern for the solar power plant operators. With the trend towards double glass sided modules as seen in Bifacials, or TOPCon with double glass sided construction, the changes in solar PV module design and materials mean breakages are now a bigger risk than ever.



What is the mechanism of glass breakage?

The mechanism of glass breakage is that the crack propagates by tensile stress that is concentrated at the origin, which is a small damage site or crack on the glass surface, or in the glass body. The relation of the failure stress and size of origin is explained with Eq. $\bf 1$,



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Double-wall Glass Reactors MANUAL

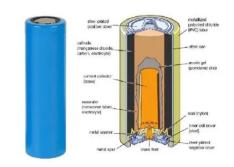
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